



**NATURAL HEALTH PRODUCT
MANUFACTURING & PACKAGING SERVICES**

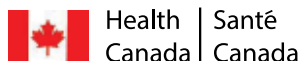


- PROVIDING MANUFACTURING & PACKAGING
SERVICES TO THE NATURAL HEALTH
INDUSTRY SINCE 1996



ABOUT QPHARM

QPharm is a natural health product manufacturing/packaging and pharmaceutical packaging company located in Cambridge, Ontario, Canada (just 40 min southwest of Toronto). **QPharm** services include bottle filling, blister packaging, secondary packaging and liquid manufacturing. **QPharm** holds Health Canada issued Site License for manufacturing and packaging (NHP/NPN), and Drug Establishment License for packaging (DIN). Since its inception in 1996, **QPharm** has become a trusted and reliable partner providing contract packaging services of DIN and NPN products to many of Canada's largest pharmaceutical and natural health companies.



Health Canada & FDA Licenses

- Drug Establishment License for Packaging
- NHP Site License for Manufacturing
- Drug Establishment License for Packaging
- FDA Registered Food Facility

Establishment License



Site License



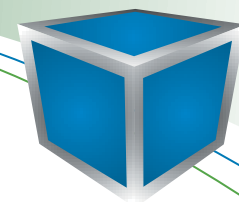
FACILITY

In the fall of 2013, **QPharm** moved to a new facility designed specifically for pharmaceutical packaging and storage, as well as natural health product manufacturing and packaging. The facility has eight (8) Health Canada approved packaging rooms, each of which are controlled by our specialized HVAC air handling system. Both temperature and humidity are digitally monitored throughout the entire. Our eight cleanrooms, as well as our warehouse, are GMP compliant.

Facility Features

- GMP Compliant
- Health Canada Approved Facility (Drug Establishment License & Site License)
- 8 packaging rooms for DIN packaging / NHP manufacturing & packaging
- HVAC air handling system
- 24/7 digital temperature and humidity monitoring with email & alarm notification
- Ideally located 40 min from Toronto and 1.5 hours from CANADA/US Border





BOTTLE FILLING

SOLID ORAL DOSE

QPharm offers contract bottle filling for NPN and pharmaceutical DIN solid oral dose products such as tablets, caplets, hard and soft gel capsules. Our bottle filling line is validated to accommodate numerous oral dose products.

LIQUID

Our bottle filling service also includes the filling of liquid NPN and DIN products. Liquid products including syrups, oils, creams, lotions, and ointments can all be filled and packaged in our Health Canada approved facility.

POWDER

QPharm provides powder filling of bottles for products ranging from 9 grams to 500 grams. Probiotics, fibers, laxatives, and supplements are commonly filled on our powder filling line.

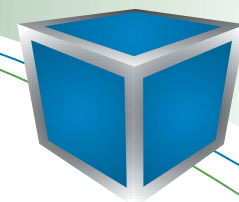
EXAMPLES OF BOTTLE FILLING PRODUCTS

- OTC
- Prescription
- Supplements
- Personal Care
- Herbal Products
- Vitamins & Mineral
- Allergy
- Homeopathic Remedies

BOTTLE FILLING LINE FEATURES

- Labelling
- Shrink sleeve neck banding
- Induction sealing
- Automated cotton/rayon coil insertion
- Ink-jet coding
- Shrink wrapping
- Cartoning & leaflet insertion
- Desiccant insertion
- Bundling





BLISTER PACKAGING

As a holder of both a Site License & Drug Establishment from Health Canada, **QPharm** is one of just a handful of packaging companies in Canada, licensed and equipped, to provide blister packaging service to companies in the natural health and pharmaceutical product industry. Solid oral dose products including tablets, caplets, hard gel capsules and soft gels can all be filled on our thermoform blister packaging machine. Additionally, **QPharm** can provide further packaging such as cartoning, leaflet insertion, and shrink wrapping to finalize the packaging of your blister product.

PVC & FOIL

QPharm can supply all required PVC and foil as well as full colour foil backing printing. Through our suppliers, we offer the following materials : PVC, PVC/PVDC, PVC/PE/PVDC, Aclar, Aclar VA 7300, or, as per your specifications.

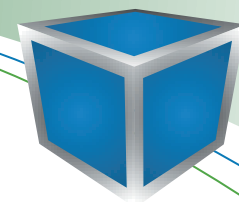
EXAMPLES OF BLISTER PACKAGING PRODUCTS

- OTC
- Prescription
- Supplements
- Cough & Cold
- Analgesics
- Vitamins & Mineral
- Allergy
- Herbal Products

BLISTER PACKAGING FEATURES

- Full colour logo printing on foil backing
- Full colour lot & expiry printing
- Ink-jet coding
- Shrink wrapping
- Cartoning & leaflet insertion
- Promotional/sample packaging
- Bundling
- Customizable tooling
- Cost-effective in-house tooling





SECONDARY PACKAGING

STANDARD SECONDARY PACKAGING

QPharm can fulfill all your secondary packaging requirements. Our highly trained staff have performed numerous secondary packaging operations on behalf of our many clients. Services such as:

- Shrink wrapping
- Labelling
- Ink-jet coding
- Cartoning
- Bundling
- Promotional & displays

REPACKING, REWORK & CHANGES

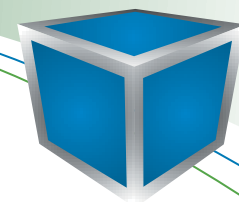
QPharm also offers unique secondary packaging operations to recover already produced product. These services may include repacking or reworking current inventory to meet industry, economic, or governmental changes. Such services may include:

- Extended Expiry date
- Rebranding
- Product launches
- Insert or leaflet replacement
- Text corrections/changes

SECONDARY PACKAGING FEATURES

- Labelling
- Ink-jet coding
- Shrink wrapping
- Cartoning & leaflet insertion
- Promotional display assembly
- Bundling





LIQUID MANUFACTURING

NPN LIQUID PRODUCTS

QPharm offers liquid manufacturing of NPN products for the Canadian Natural Health Product market. Our licensed manufacturing suite is capable of producing various liquid NPN products, including vitamins, supplements, lotions, pain relief products and more. Combined with our NPN packaging capabilities, **QPharm** is your turn-key solution for liquid NPN products.

PERSONAL CARE

Our liquid manufacturing capabilities include the production of personal care products such as shampoo, body wash, skin cleansers, hair oils. Supplied in bulk, or packaged to your specifications, **QPharm** can assist with all your personal care product needs.

EXAMPLE PRODUCTS

- Vitamins
- Personal Care
- Pain Relief
- Energy Shots
- Supplements
- Skin Care
- Sun Protection
- Pet Products

LIQUID MANUFACTURING FEATURES

- NPN Products
- Product Formulation
- NPN/NPH Submissions
- Manage all Testing
- Packaging Services
- Batches from 1,000L to 12,000L





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